

**CUTECH ARABIA LLC**

#2-S45 , AL Waha Mall , Dammam , Saudi Arabia

WELDER QUALIFICATION CARD

Company : **Saudi Services for Electro
Mechanic Works (SSEM)**

Welder Name : **MD ALAGIR**

Iqama No : **:2561269198**

Welder ID : **:ESA-049**

Card No : **: CAL-2022-8761**



Kailash Velu
Welding Inspector

This is to certify that this person has been tested in accordance with the requirements of
ASME SEC IX - 2021

Card No	CAL-2022-8761	WPS/PQR No.	WPS-FEPCO-16,REV.0
Process	GTAW (Manual) + SMAW (Manual)	Joint Type	SINGLE-V-Groove - BUTT
Test Position	6G	Position Qualified	All [Groove & Fillet]
Vertical Progression	GTAW-Uphill, SMAW-Uphill	Test Thickness	20.mm
Test Dia	6 inch	Range Qualified	t(GTAW - 8mm Max; SMAW - 17.4mm Max), O.D(2 7/8 inch to unlimited)
P No Qualified	P1 through P15F, P34 and P41 through P49		
F No Qualified	All F6, F1-F4 With Backing	Electrode Class Used	ER 70S-2 + E7018 H4
Place of Issue	Dammam	Test Method	
Date of Test	02/Nov/2024	Date of Exp	01/Apr/2024
This card, on its own, qualifies the welder for 6 Months from the Date of test. Beyond this date welding records must be consulted to ensure the welder's qualification has been maintained.			