

FSCL File No.:

Welder Name:

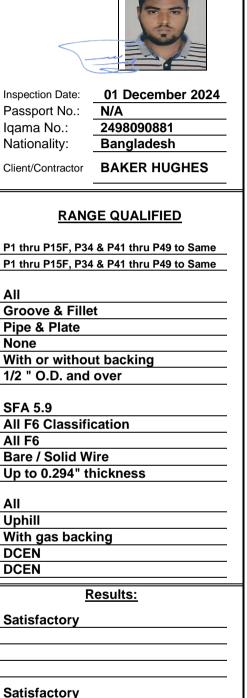
To verify information about the certificate please scan the QR code using QR scanner App in Android & ios for QR Reader

NDT-2023-343/A1

Mohammad Hasan



WELDER / WELDING OPERATOR QUALIFICATION TEST RECORD WQTR # 2023-0219



Stamp No. (Symbol):	M				Passport No.:	N/A			
Using WPS No.:	WPS 51122 Rev.1		Type:	Manual	Iqama No.:	2498090881			
Welding Process:	GTAW		Backing:	None	Nationality:	Bangladesh			
Base Material:	ASTM A312 TP316/316L		Thickness:	0.147"	Client/Contractor	BAKER HUGHES			
		RECOR	D ACTUAL \	/ALUES					
VARIABLES	<u> </u>	Use	d in Qualifica	ation	RAN	GE QUALIFIED			
Base Metal:	_								
Specification	ASTM A31		12 TP316/316L	to Same	P1 thru P15F, P34 & P41 thru P49 to Same				
Material P Number		P8 to P8			P1 thru P15F, P34 & P41 thru P49 to Same				
Joint:									
Type of Joint (Butt, Lap, etc.)		Butt			All				
Type of Weld (Groove, Fillet)		Single "V" Groove			Groove & Fillet				
Pipe or Plate		Pipe			Pipe & Plate				
Consumable Inserts		None			None				
	Backing		None			With or without backing			
Pipe Diameter		1/2 " Ø	1/2 " Ø			1/2 " O.D. and over			
Filler Metal:									
•	Specification SFA				SFA 5.9				
	Classification ER3				All F6 Classification				
F-Number		F6			All F6				
Filler Metal Product Form		Bare / Solid Wire			Bare / Solid Wire				
Deposited Weld TI		GTAW = 0.147 "			Up to 0.294" thickness				
Welding Parameters:									
Position		6G			All				
Welding Progressi	Uphill			Uphill					
Gas Backing		Argon			With gas backing				
Current / Polarity (Root/Hot)		DCEN			DCEN				
Current / Polarity (Fill/Cap)		DCEN			DCEN				
Tests Conducted:		Description (Number, Type, etc.)			<u>Results:</u>				
Visual Inspection [X]		VT-2023-0219			Satisfactory				
Face & Root Bend									
Tensile	[]								
Hardness	[]								
Radiography			Report No. 22452 & 122453		Satisfactory				
Other(s)	[]				_				
"We the undersigned,	certify that	the informa	tion in this re	cord is corre	ect and that the te	st coupons are prepared			
welded and tested in a	ccordance	with the req	uirements of	ASME Secti	on IX – 2023 Editi	on "			
Date:	06 Dece	mber 2024	Date	e:					
Signed:	\	fuor	n-SUHAIMI Sign	ned:					
		ث زو	الانتياني وا		Conf	ractor			
Print Name:	Hussain	WSS Mudeikhe	r Prir	nt Name:					
NDT WI FORM 03 (98) F	lev. 07 INSPI	ECTION DEP	т.						





This is to certify that Mr. Mohammad Hasan has been tested in accordance with the requirements of ASME BPVC. IX – 2023 Edition." for and on the behalf of

BAKER HUGHES

By Mr. Hussain Mudeikher

Witnessing Inspector (FSL)

Mr. Ali Al Tayyar

Contractor Representative

Company: BAKER HUGHES											
Welder's Name	Mohammad	Hasan					-				
Symbol/I.D. No.:	M	M									
Passport/ Iqama No:	2498090881	2498090881									
Welding Process(es):	GTAW						_				
Type (Manual/Semi-aut	_	Manual									
WPS No.: WPS 51122	Rev.1	P. No.	1	To I	P No.	1	_				
Dia. & Thickness (Actual): 1/2" Ø X 0.147" Thickness											
Range Qualified:1	1/2" O.D. and over & GTAW Up to 0.294" Thickness										
Test Position(s): 6	iG - Uphill	Position(s)	s) Qualified: All				_				
Electrode Class: E	R316L		F. No.	F6							
Joint Type:	Butt (Single "V" Gro	oove)	Test Method	VT & RT		-					
FSL Job No. No.	IDT-2023-343/A1	Card No.:		2023-0219							
Date of Issue: 0	1 December 2024	Date of Exp	iry	02 Apr 2024							
This card on its own quadate, welding records r maintained.											