



Process:	SMAW			
Welder Qualification Card (ASME IX)				
Material P No			P1 to 15F, 34 and P41 to P49	
Backing (With, Without)			With	
F No.			F.No. 4 and below	
Position / Progression (Uphil / Downhil):			3G&4G(Uphill)	
Qualified Thickness:			16 mm Max	
Outside Diameter Range:			Over 24 in. (610 mm)	
SMC Welding Inspector Sign		aturg	Date: •	
Aneeshudheen im			1	05/11/2024