



CUTECH ARABIA LLC

#2-545 , AL Waha Mall , Dammam , Saudi Arabia

WELDER QUALIFICATION CARD




Company : **SEPCO**
 Welder Name : **SALIM BEPARY**
 Iqama No : **2584543421**
 Welder ID : **SEP-905**
 Card No : **CAL-2023-3936**



Saroj Kumar Mani
 Authorized by


Kailash Velu
 Welding Inspector


Pravin Wankar
 Contractor Rep

This is to certify that this person has been tested in accordance with the requirements of

AWS D1.1 - 2020

Card No	CAL-2023-3936	WPS/PQR No.	SAC-MYP-SQC-WPS-0001 REV;1
Process	SMAW(Manual)	Joint Type	SINGLE-V-Groove - BUTT
Test Position	3G & 4G	Position Qualified	F, H, V [Groove & Fillet]
Vertical Progression	Uphill	Test Thickness	12 mm
Test Dia	Plate inch	Range Qualified	t(3mm-24mm Max), O.D (24"OD&Over(With Backing))
Group No Qualified	All AWS D1.1 Qualified Materials		
F No Qualified	F1-F4 With Backing	Electrode Class Used	E7018
Place of Issue	Dammam	Test Method	Radiography
Date of Test	03/11/2024	Date of Exp	03/Apr/2025

This card, on its own qualifies the welder for 6 Months from the Date of test. Beyond this date welding records must be consulted to ensure the welder's qualification has been maintained.