




CUTECH ARABIA LLC
#2-S45 , AL Waha Mall , Dammam , Saudi Arabia
WELDER QUALIFICATION CARD



Saroj Kumar Mani
Authorized by

Company : SEPCO
Welder Name : **ABDUL ALI SARDAR**
Iqama No : **2484968355**
Welder ID : **SEP-905**
Card No : **CAL-2023-3936**


Kailash Velu
Welding Inspector


Pravin Wankar
Contractor Rep

This is to certify that this person has been tested in accordance with the requirements of

AWS D1.1 - 2020

Card No	CAL-2023-3936	WPS/PQR No.	SAC-MYP-SQC-WPS-0001 REV;1
Process	SMAW(Manual)	Joint Type	SINGLE-V-Groove - BUTT
Test Position	3G & 4G	Position Qualified	F, H, V [Groove & Fillet]
Vertical Progression	Uphill	Test Thickness	12 mm
Test Dia	Plate inch	Range Qualified	t(3mm-24mm Max), O.D (24"OD&Over(With Backing))
Group No Qualified	All AWS D1.1 Qualified Materials		
F No Qualified	F1-F4 With Backing	Electrode Class Used	E7018
Place of Issue	Dammam	Test Method	Radiography
Date of Test	03/SEP/2023	Date of Exp	03/MAR/2025

This card, on its own, qualifies the welder for 6 Months from the Date of test. Beyond this date, welding records must be consulted to ensure the welder's qualification has been maintained.