

Welders Job Clearance Card(Back)			
(	Cleared For Wel	ding On	
Material P-No's	P1 THRU P15F, P34 & P41 THRU P49		
Process	GTAW + SMAW ( Manual )		
Electrod/F-No's	ER70S-2, E7018 / All F6 With/Without Backing, F4 & Below With Backing		
Position/Progression	All ( Groove and Fillet ) -Uphill.		
Min/Max Thickness	GTAW - 8.0mm Max / SMAW - 20.54mm Max.		
Diameter Range	2-7/8" OD TO UNLIMITED		
(Backing/Inert Backing)	GTAW-With / Without, SMAW-With Backing		
WPS No.	TCC-AP-HIDC-WPS-003. REV. 02		
Signature: De	13/Aug/2024	JCC No.	AP-TCC-034